



EXCALIBUR

TRUCK ACCESSORIES

2014+ CANYON/COLORADO

INSTALLATION GUIDE

**EXCALIBUR TRUCK ACCESSORIES
108 FISHER ST OKOTOKS AB**

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**IF YOU HAVE ANY
QUESTIONS PLEASE GIVE US A CALL.**

**PROUDLY
CANADIAN**



EXCALIBURTRUCK.CA

TOOLS REQUIRED

10mm Socket or Combination Wrench

13mm Socket

13mm Combination Wrench

Permanent Marker

Box cutter or sharp knife

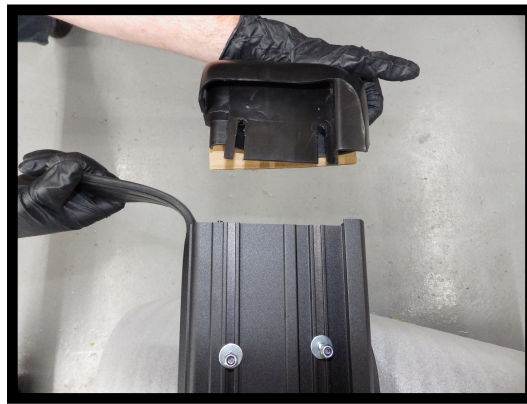
OPTIONAL: Wax based under coating to cover brackets and hardware at the end of the install.

NOTE : A POWER DRILL OR POWER DRIVE WILL SPEED UP THE INSTALLATION. **PLEASE**

NOTE: IF POWER TOOLS ARE USED, TAKE CARE TO ENSURE NOT TO STRIP OR OVER TIGHTEN THE HARDWARE.

PARTS LIST

QTY	DESCRIPTION
2	Running Boards
2	Mudguards
1	Cab Bracket Kit
1	Rear Bracket Kit
1	Light Kit (if applicable)



1. ASSEMBLE THE RUNNING BOARDS.

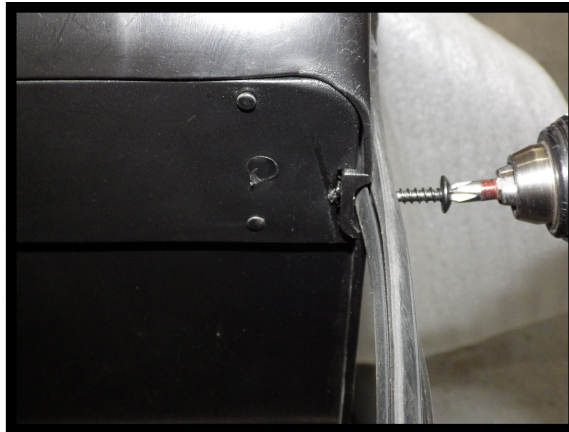
Install the mud guards on the running boards prior to installation.

Locate and identify the left and right mud guard.



2. PUSH THE MUD GUARDS ON TO THE RUNNING BOARDS

Push the mud guards on to the running boards until they bottom out and secure using the hardware located at the rear of the running board.



3. SECURE RUBBER FILLER STRIP TO THE MUD GUARDS.

Using the pre installed SS self taper secure the rubber filler strip to the mudguards.



4. SACRIFICIAL CARDBOARD

We have installed a sacrificial piece of cardboard on the mudguards. The intention is to prevent scratches during install. Leave this in place until the installation is complete and you are ready to secure the mudguards.

**FOR VEHICLES EQUIPPED WITH
FACTORY REAR DIFFUSERS.
PLEASE FOLLOW THE
FOLLOWING STEPS FOR
REMOVAL.**



DIFFUSER REMOVAL

Using a T15 torques bit remove the 4 screws holding the diffuser to the fender.

The diffuser can be removed by firmly pushing it towards the inside of the vehicle.

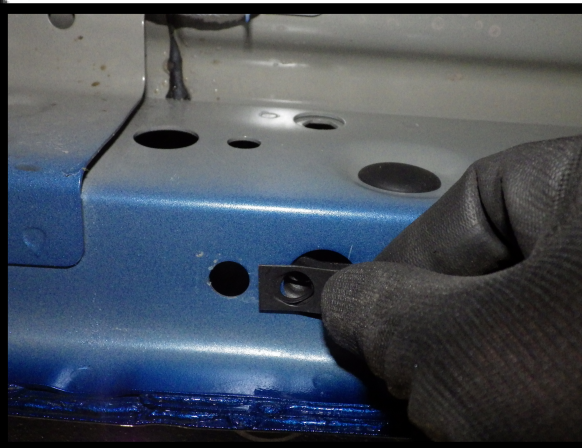
With the diffuser removed reinstall the hardware holding the wheel well liner in place.



1. LOCATE 4 FACTORY MOUNTING LOCATIONS ON THE DRIVER AND PASSENGER SIDE.

Located on the sill of the vehicle there are four mounting locations on both the driver side and passenger side.

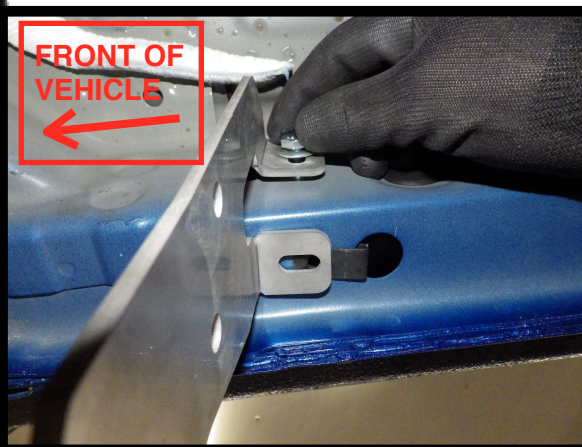
Remove the black plugs covering the 1" holes in the sill.



2. INSERT THREADED U CLIPS INTO FACTORY MOUNTING LOCATIONS.

Slide the supplied threaded U clips into the factory mounting locations.

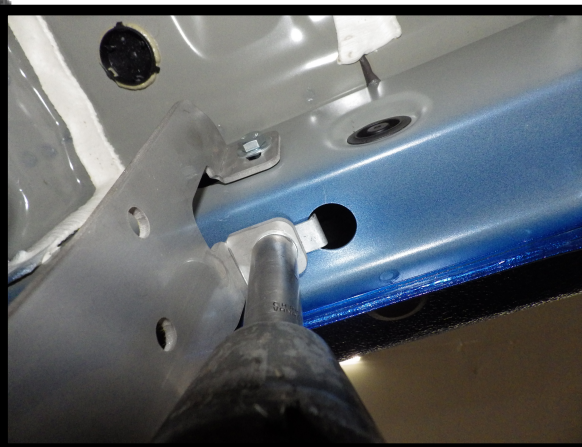
Be sure the clip is correctly inserted in the factory hole and the retaining clip is located inside the hole.



3. INSTALL THE CAB BRACKETS.

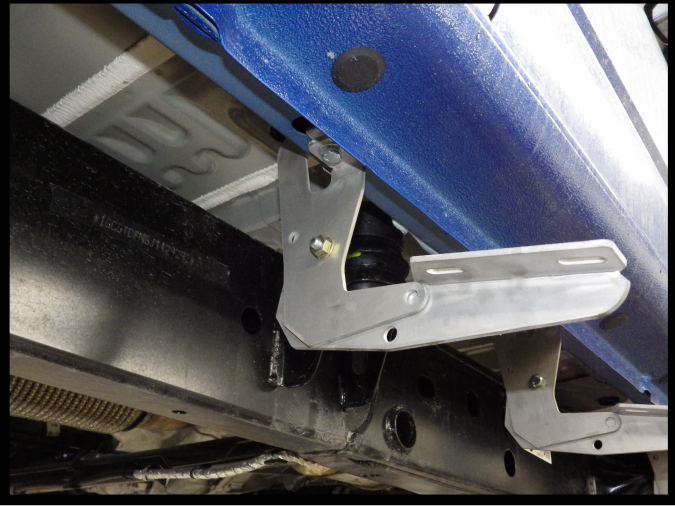
Using the supplied M8X20mm bolts and a flat washer, secure the brackets to the sill of the vehicle.

The cab brackets are non directional. It is suggested that the body of the bracket is installed towards the front of the vehicle as shown in the pictures.



4. TIGHTEN THE CAB BRACKETS

With all the cab brackets installed and the hardware hand tight, tighten all the cab brackets at this time.



5. MOUNT THE BASE BRACKETS

As shown in the picture above mount the base bracket to the cab brackets using only one bolt in the middle hole. This will allow the bracket to pivot easing in the placement of the running board on the brackets.



6. PLACE THE RUNNING BOARD ON THE BRACKETS.

With all the base brackets on and hand tight, place the running boards on the brackets aligning the T bolts with base brackets.



7. SNUG THE BASE BRACKETS TO THE RUNNING BOARDS.

Using the supplied M6 flange nuts secure the running boards to the base brackets. The bolts only have to be snug at this time. It is very likely that the running boards will still need minor adjustments.



8. ENSURE THE RUBBER FILLER STRIP IS TOWARDS THE OUT SIDE OF THE VEHICLE.

It is important that the rubber filler strip is towards the outside of the vehicle. This will ensure a proper fit and completed look.



9. PUSH UP ON THE RUNNING BOARDS AND INSTALL THE REMAINING HARDWARE.

Using assistance if needed push up on the running boards, pivoting them until the remaining M8X20mm bolts and flange nuts can be installed.



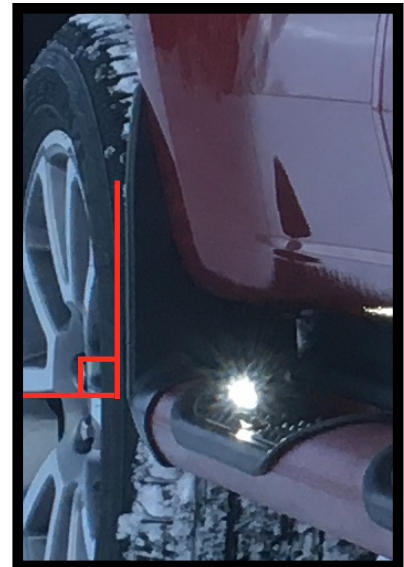
10. TIGHTEN THE HARDWARE SECURING THE BASE BRACKETS TO THE CAB BRACKETS.

With all the remaining hardware installed in the cab brackets, tighten all the bolts securing the cab brackets and the base brackets.



11. MAKE ANY ADJUSTMENTS TO THE POSITION OF THE RUNNING BOARDS BEFORE SECURING THE REAR MUD GAURDS.

With the brackets tight, adjust the running boards to suit the vehicle.



12. SECURE THE REAR AND FRONT MUD GAURDS (IF APPLICABLE)

With the installation complete and running boards adjusted to desired position, secure the rear mudguards to the wheel well using the supplied SS self tappers.

Align the mud guard so that it is square to the wheel as shown above.

PLEASE NOTE: THIS SET OF REAR BRACKET INSTALLATION INSTRUCTIONS ONLY APPLIES TO 6' BOX APPLICATIONS WITH A BOX SIDE STEP.

6' BOX CANYON/ COLORADO REAR

TOOLS REQUIRED

10mm Socket or Combination Wrench

13mm Socket
13mm Combination Wrench
13mm Socket
18mm Socket

PARTS LIST

QTY	DESCRIPTION
1	Passenger Rear Bracket
1	Driver Rear Bracket
1	Left Base Bracket
1	Right Base Bracket



1. LOCATE THE FACTORY MOUNTING LOCATIONS.

Located on the driver and passenger side there are box mounting locations. Locate the box mounts towards the front of the box. (closest to the cab)

Using a 18mm socket remove the factory hardware shown in the picture on the left. Keep the



2. MOUNT THE TOP MOUNTING BRACKET TO THE BOX MOUNT BOLT.

Mount the top mount bracket as shown in the picture on the left using the factory hardware removed in step one. The body of the bracket should be towards the rear of the vehicle.



3. PUSH THE RUBBER ISOLATOR AGAINST THE FRAME.

The rubber isolator is only meant to push against the frame of the vehicle. **Ensure there is no gap between the isolator and the frame of the vehicle.**

With the rubber isolator against the frame, there should still be a gap between the stainless bracket and the frame as shown on the left.



4. SECURE THE BASE BRACKETS TO THE RUNNING BOARD.

With the top mounting bracket tight and the isolator against the frame, attach the base bracket and push up to support the running board, then tighten.



EXCALIBUR RUNNING BOARDS®

MAINTENANCE

To ensure your Excalibur Running Boards maintain their factory finish be sure to clean your running boards Regularly with soap and water. Avoid using soaps and chemicals with caustic soda in, such as engine cleaners. This may result in discoloring the finish. Also avoid using soaps, waxes or polishes with abrasive properties. For a long lasting finish, simply clean the running boards with soap and water and spray a film of tire shine or Furniture spray on to the boards, then remove with a soft cloth.

WARRANTY

Excalibur Truck Accessories LTD guarantees the original purchaser a 1 year warranty against manufacturer Defects, in workmanship and materials. The following terms and conditions apply to this warranty.

This warranty is only in effect to the original purchaser and shall not apply if the Excalibur Running Boards have been removed from the original vehicle which it was installed on. The product is void from any accident, improper installation, misuse, abuse or neglect or any use not intended for the purpose a vehicle protection shield or Running Boards. Modifications of any kind to the Excalibur Running Boards void all warranties. The original Purchaser may be required to return the defective merchandise, provide a photograph or provide the original Purchase receipt to the place of purchase or Excalibur Truck Accessories LTD.

This warranty covers the cost of the defective part(s) and not the costs of removal or installation, or incidental charges.

This warranty is limited to replacement of the actual product and carries NO cash value.

The warranty is limited to the actual purchase price of the product excluding, shipping costs and handling fees.

DISCLAIMER

The buyer assumes all risk and ability for the installation and use of the Excalibur Products. Excalibur Running Boards are designed to protect a vehicles exterior finish while providing a means to easy of entry and exit from a vehicle. Excalibur's Running Boards should not be relied upon as protection for the vehicle or its occupants in the vehicle. Excalibur Running Boards however have in some cases reduced accident damages to the vehicle.

Thank you for choosing excalibur running boards

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BATCH#

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